

Date: Monday, 05/03/2007 12:34:27 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING LUG
Job Number	: 30993		
Estimate Number	: 10256		
P.O. Number	: <i>N/A</i>	Part Number	: D22303
This Issue	: 05/03/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2230 REV F
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 01/03/2007 Type : MACHINED PARTS	Drawing Revision	: F
Previous Run	: 30545	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 03/12/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	<i>CO</i> 1,000 Um: Each
Comment	: Est D 00.05.18 Added inspection level 8, and removed P/O for powder coat EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2423	Lug Extrusion
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Comment: Qty.: 0.0717 f(s)/Unit Total: 71.7150 f(s)
 Lug Extrusion
 D2423
 Batch: *B 30062*

2.0	BAND SAW	BAND SAW
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Comment: Band Saw
 Cut D2423 extrusion to 0.82"
 Batch: _____

3.0	PG	PURCHASING
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Comment: PURCHASING
 Issue P/O *BLKT00001*
 Possible Supplier: Metec
 Machine per Drwg D2230 Rev. F

30 - June 12, 2007
124 - June 15, 2007
60 - June 18, 2007
C 207103108

1000 *[Signature]*

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect for transit damage

EP 07/06/18 *(CD)*

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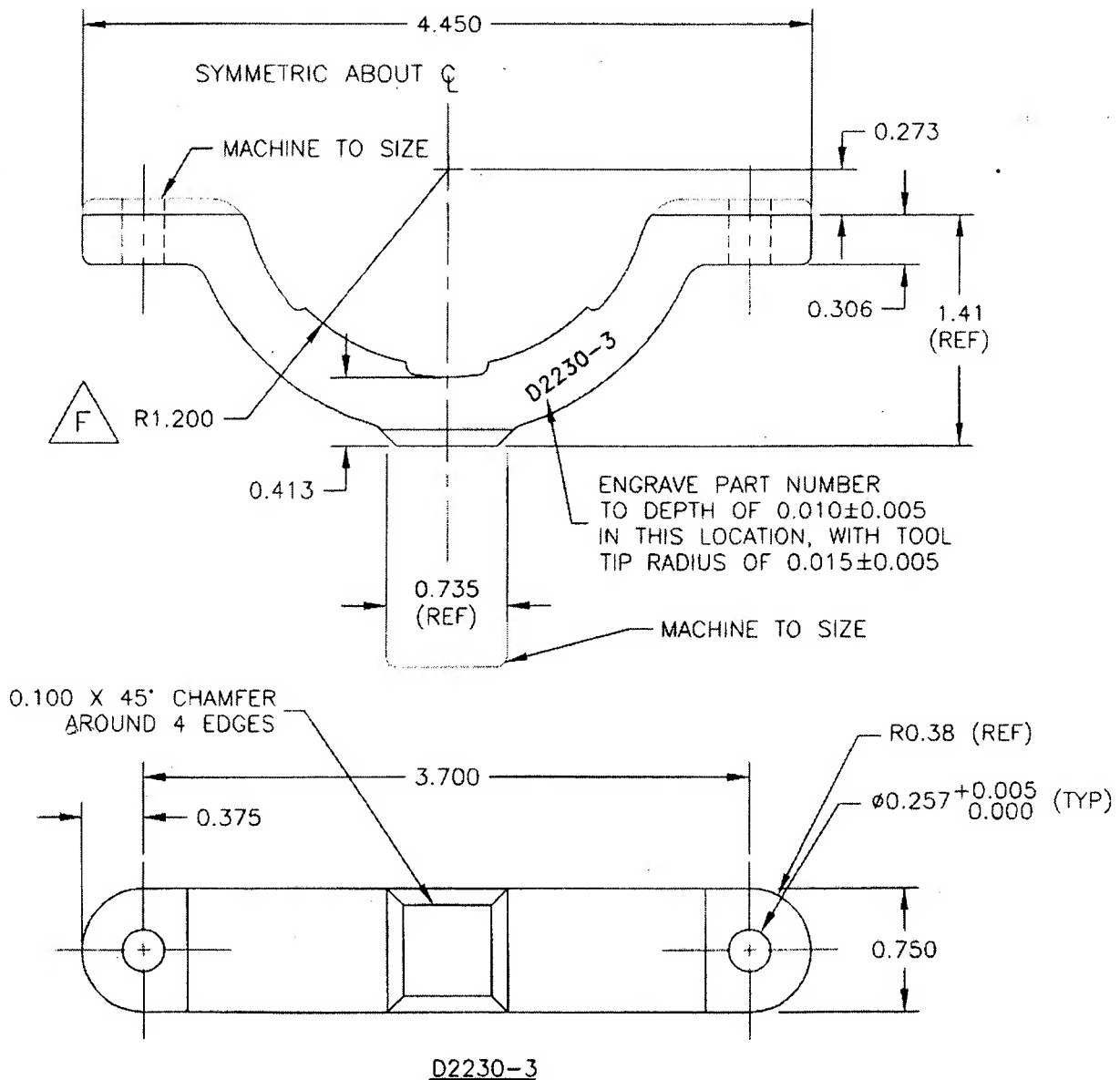
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: MOUNTING LUG	
Job Number: 30993		Part Number: D22303	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
5.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP		<i>Per 07/06/19</i> (460)	
6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble and deburr rough edges after tumbling		<i>SAD 07/06/24 60 counted</i>	
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
			
Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1		<i>M-L 07/07/05</i> (60X)	
8.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP		<i>2070705</i>	
9.0	POWDER COATING	POWDER COATING	
			
Comment: POWDER COATING Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3		<i>M 101 575 BR/FZ. 07-07-05</i> (60X)	
10.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION	
			
Comment: INSPECT POWDER COAT/INSPECT POWDER COAT		<i>2070705</i>	
11.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		<i>EP 07/07/09</i> (60)	
12.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE		<i>2070709</i> (60)	
Job Completion		 <i>207/07/09</i>	



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2230	REV. F SHEET 2 OF 2
DATE 99.12.13		TITLE MOUNTING LUG	SCALE 1:1

RELEASED
19.12.21 DS



MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED